



Simulation of IGBT converter

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CADFEM

Outline

- The work has been done for the ECPE workshop Thermal Engineering of Power Electronics Systems, 2009
- Overview
- Thermal Simulation in Icepak
- Compact Thermal Model through Model Order Reduction

European Center for Power Electronics

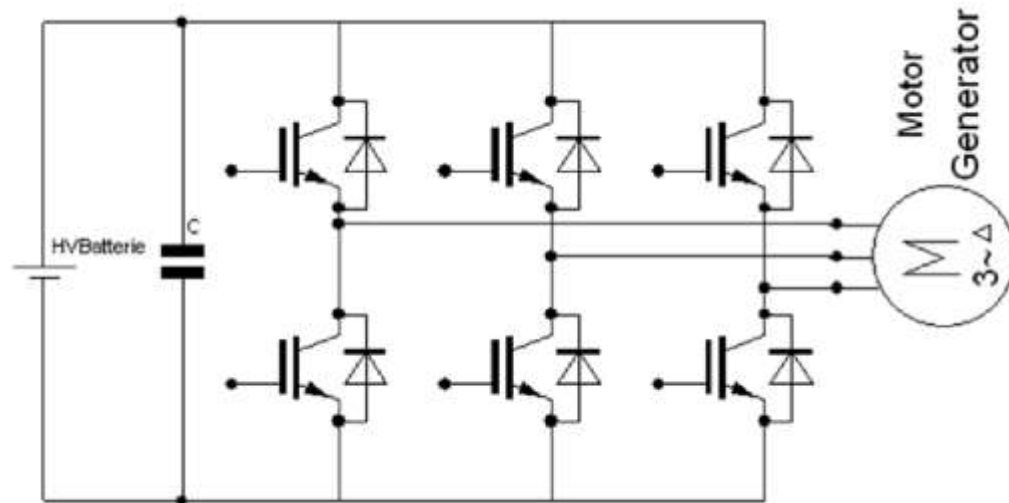
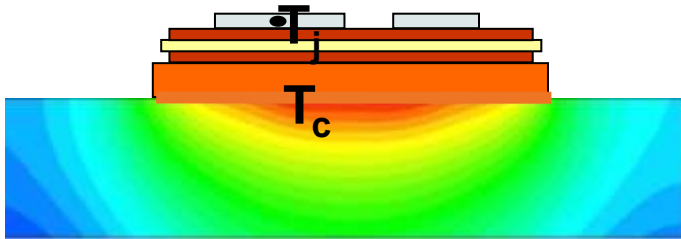
ECPE Network: 39 Industrial Members



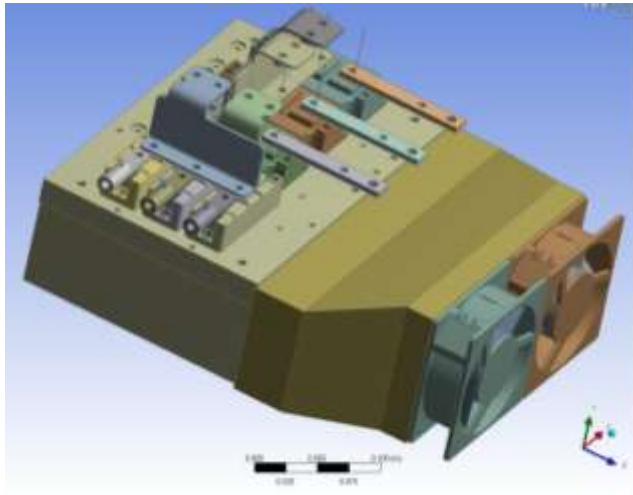
BOSCH **TRANSIC** **Schneider Electric** **Continental**
EADS **ST** **PLECS** **Danfoss** **Kunze**
Heraeus **Vacon** **CONTROL TECHNIQUES**
Vincotech **EPCOS** **LIEBHERR**
Minebea **ALSTOM**
European Operations **SMA** **emotron**
chofer **REFU** **DEDICATED DRIVE**
powertrain **Elektronik**
J-LASSLE **SEMİKRON** **infineon** **VW** **SEME LAB** **FRIWO**
INDUKTIVE BAUTEILE **innovation+service**
iti Energy **CADFEM** **ABB** **MACON** **SILVER ATENA**
micro GaN GmbH **DAIMLER** **MOTION UNDER CONTROL** **SIEMENS**
DYNEX **TRIDONIC.ATCO** **SEW EURODRIVE** **AAVID THERMALLOY**
ENERGIEregion Nürnberg e.V. **ONE COOL IDEA AFTER ANOTHER**

IGBT Converter

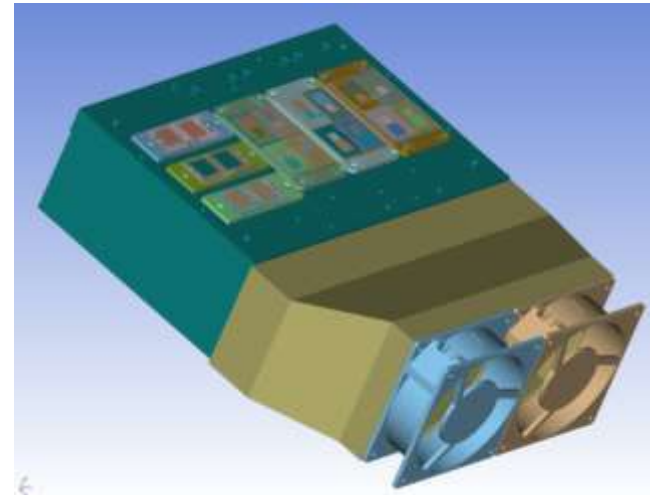
- Insulated Gate Bipolar Transistor:
 - Very efficient – thermal losses about just 5%
 - However 20 kW converter produces 1 kW power dissipation.
- Electrothermal simulation is required:
 - Electrical properties of IGBT depends on temperature;
 - Too high temperatures reduces reliability and durability.



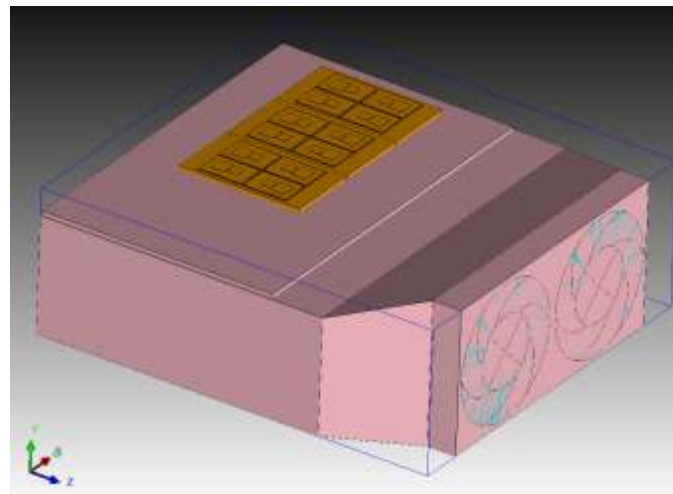
The Model of the Converter



Original Model

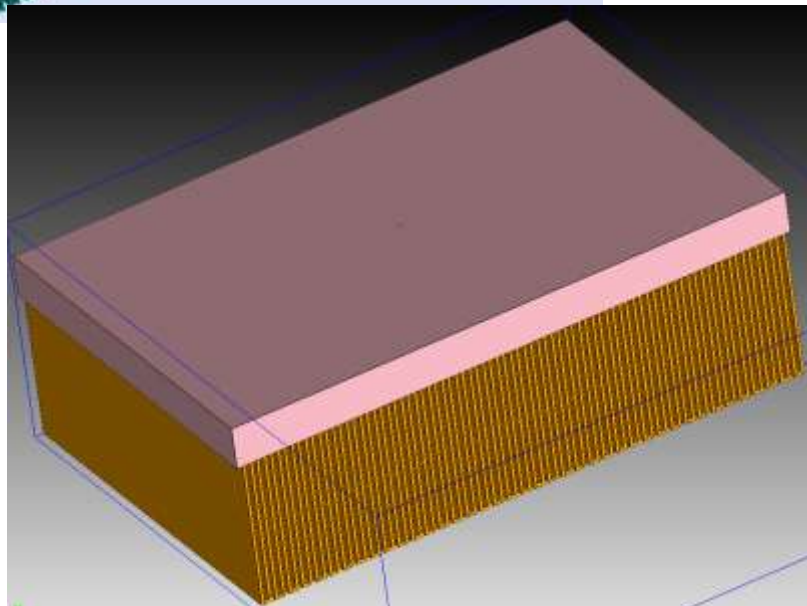
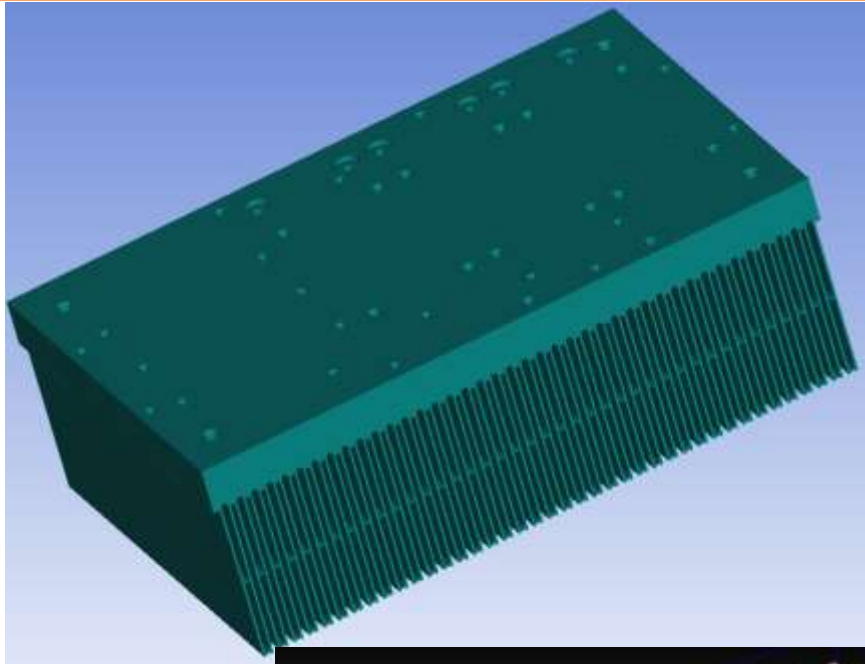


Model in Icepro



Model in Icepak

Simplifying the Heat sink In Icepro



Power dissipation, materials, boundary conditions

Plates

Info Geometry Properties Notes

Thermal model:

- Conducting thick
- Conducting thin
- Hollow thick
- Adiabatic thin
- Contact resistance
- Fluid

Thickness: 0.22 mm

Solid material: Si

Total power: 57.5 W

- Constant value
- Temp dep
- Transient
- Joule

Side specification: Low side, High side

Rotation (rpm):

Temperature limit: default

Fix values

Update New Copy from Done

Fans

Info Geometry Properties Notes

Fan type: intake Intake temp: ambient

Direction:

- Normal
- Positive
- Negative
- Given

Swirl:

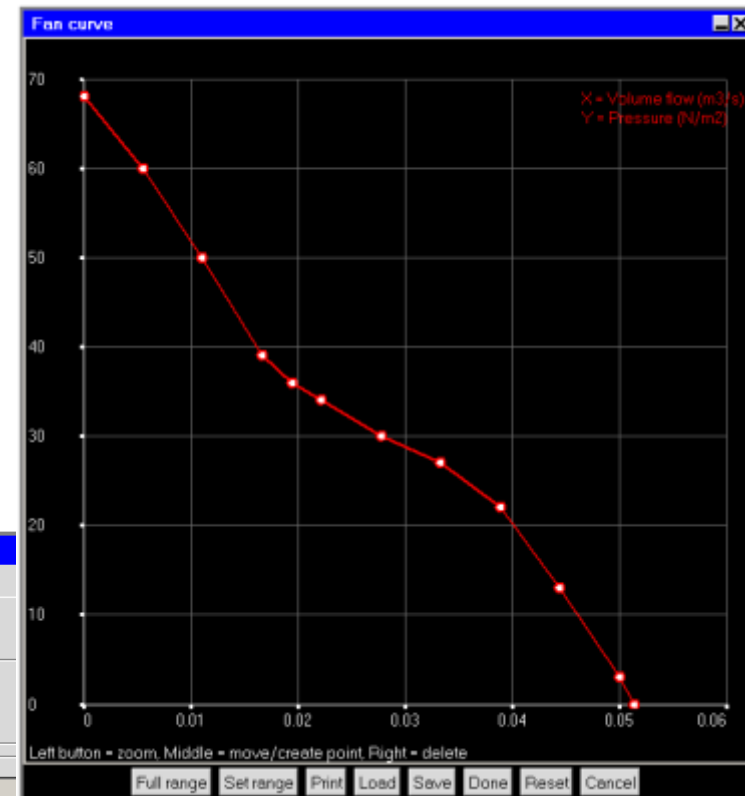
- Magnitude
- RPM: 3200

Options:

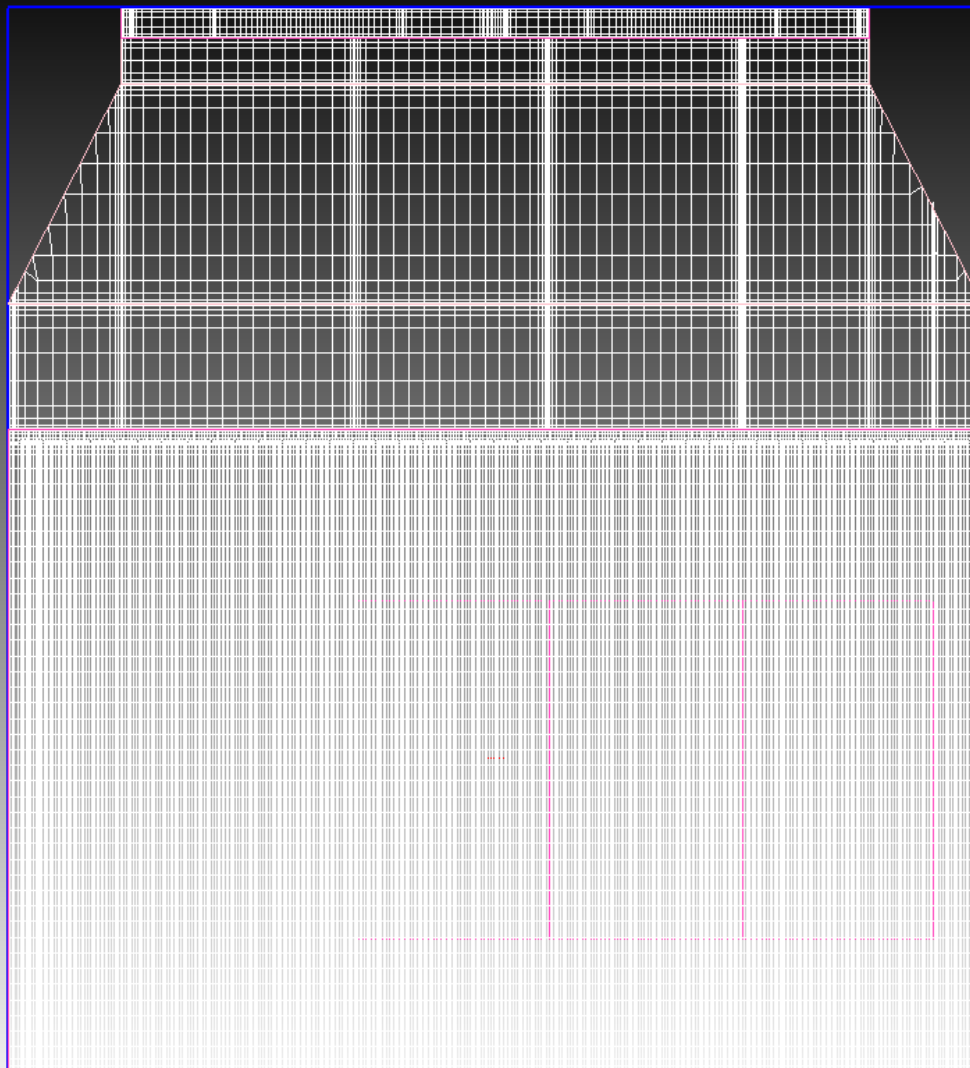
- Hub power
- Guard
- Free area ratio: 1.0
- Failed
- Free Area ratio: 1.0
- Pressure Loss Curve
- Transient strength
- Operating RPM: 0

Fix values

Update New Reset Delete Copy from Done Cancel Help



Mesh



Mesh control [X]

Num elements: 1298828 Num nodes: 1386732

Generate | Display | Quality | Export

Display mesh

Surface All objects Non-conformal:
 Volume Current type Inner Outer

Wire Selected objects Between assemblies

Solid fill Selected shape

Cut plane

Plane location

Set position: Y plane through center Update

PX	0.079	PY	-40.4	PZ	70.0	A	0	B	1
NX	0	NY	1	NZ	0	C	0	D	-40.4

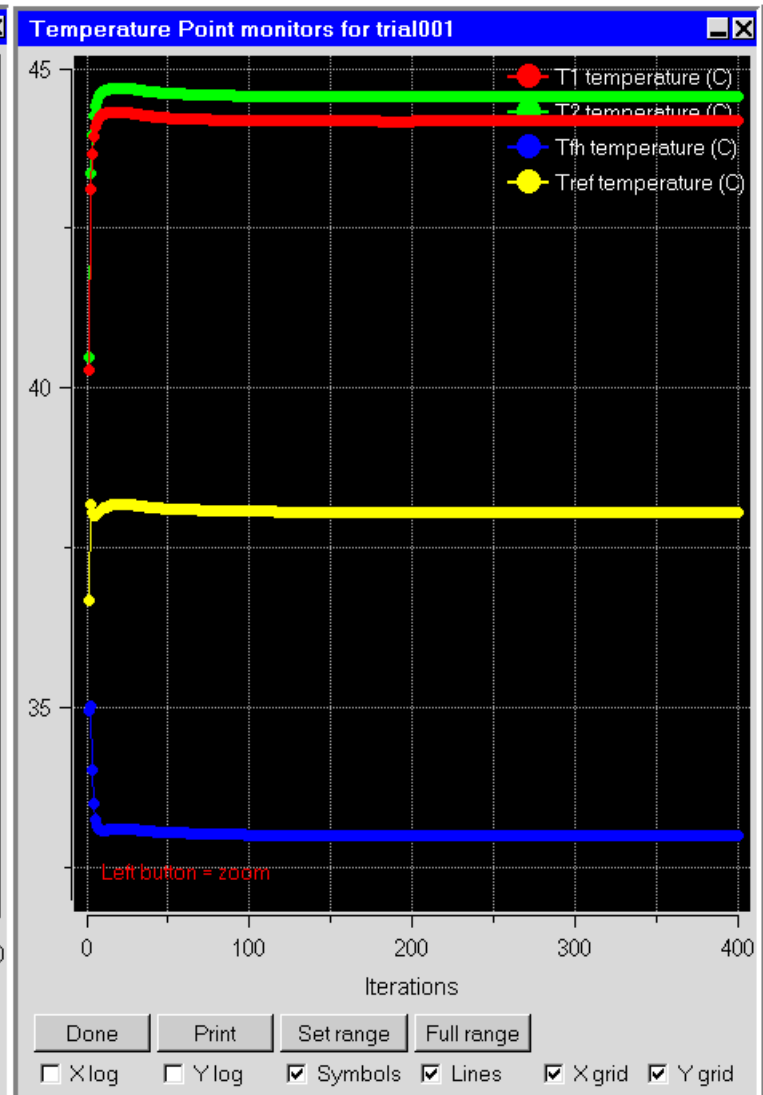
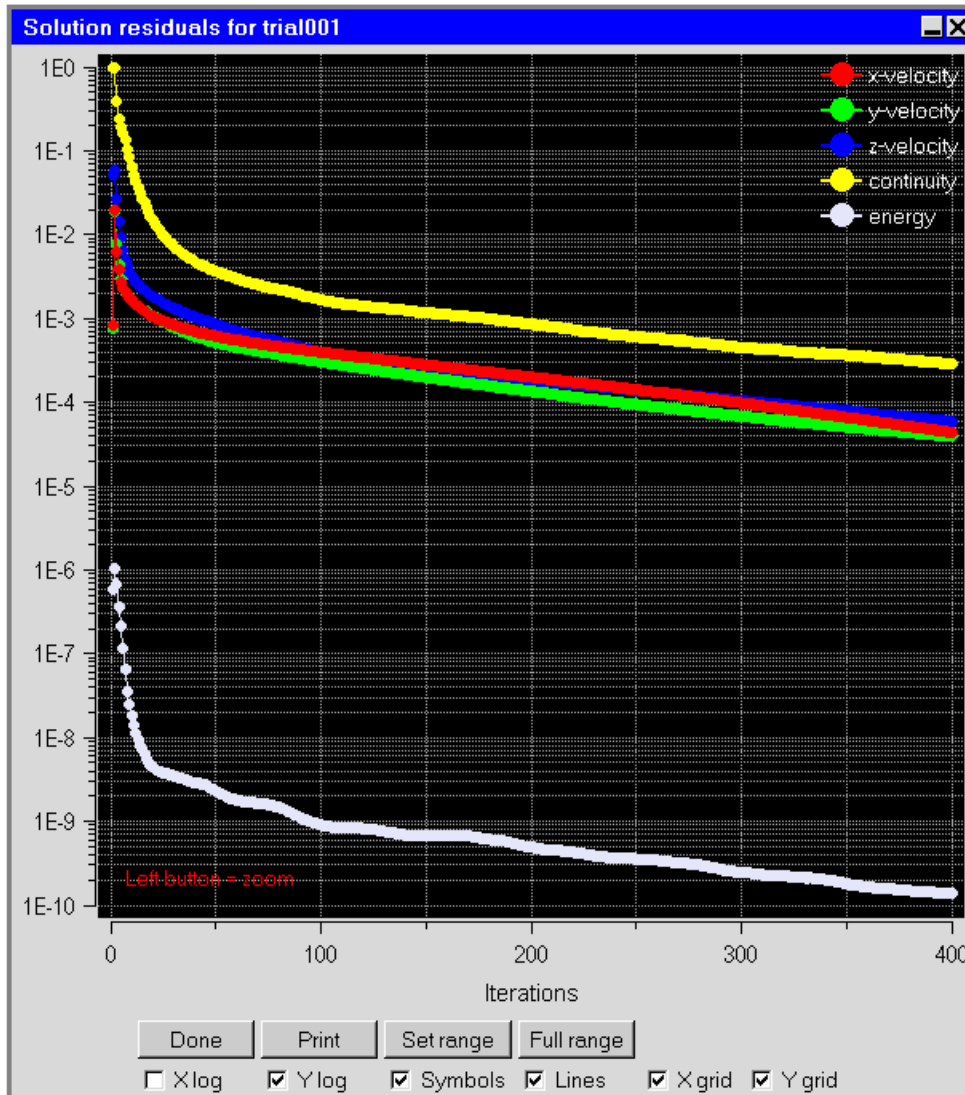
0.500

Mesh color: [Color selection box]

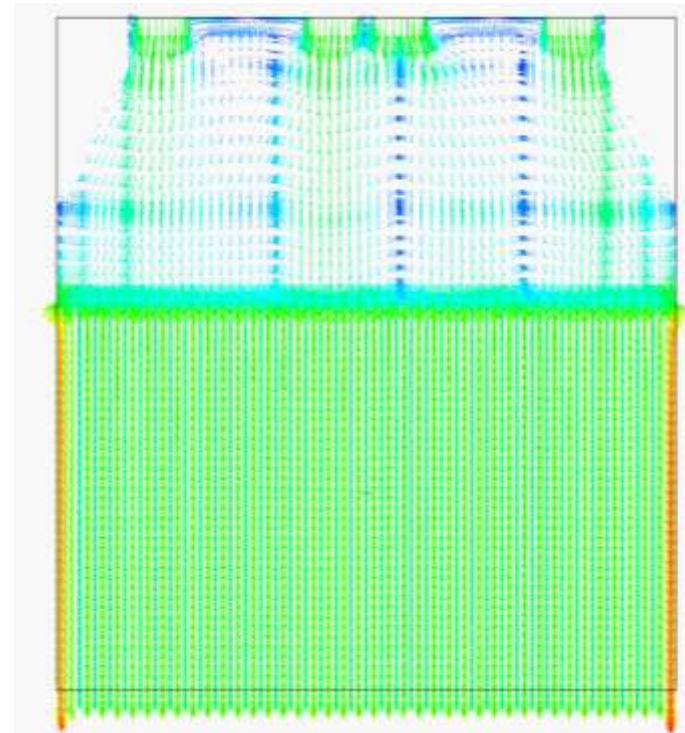
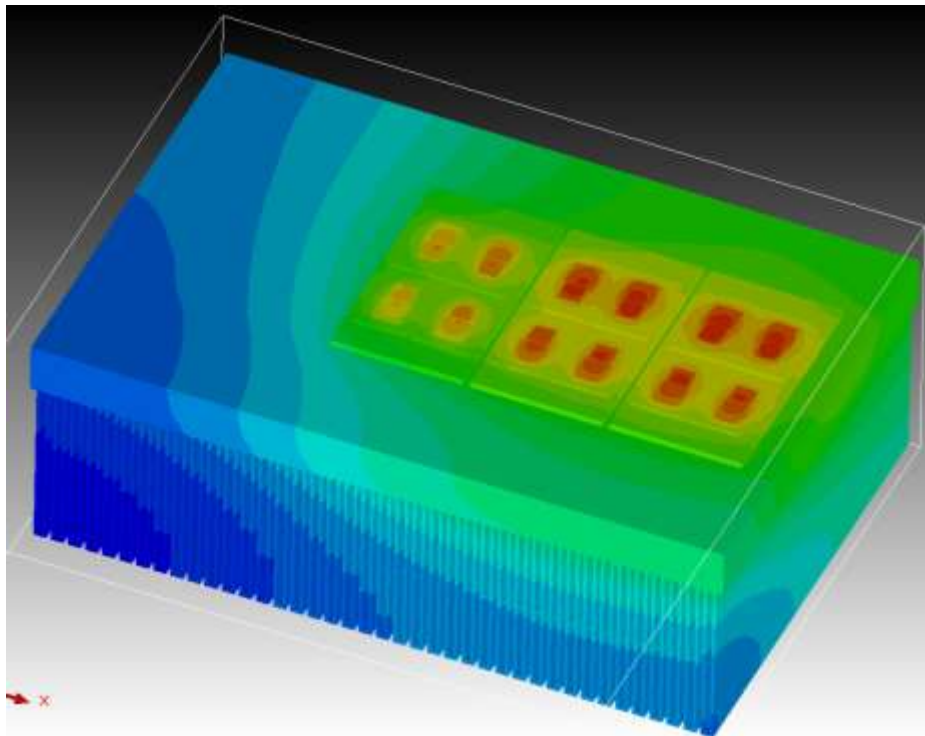
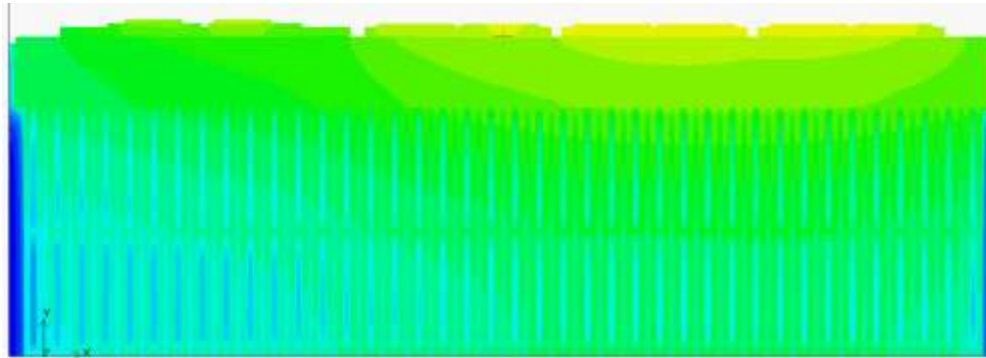
Component visibility

Close Help

Solution - convergence



Typical Simulation Results



Comparison with Experimental Measurements

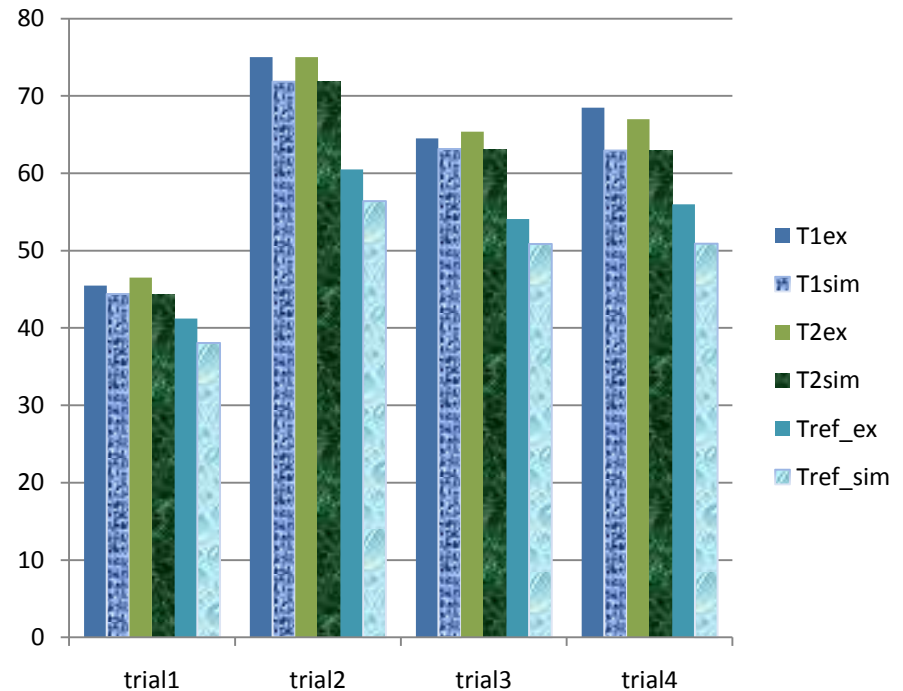
Parameters and optimization

Setup | Design variables | Functions | Trials

Name	trial001	trial002	trial003	trial004
<input checked="" type="checkbox"/> Select	<input checked="" type="checkbox"/> Select	<input checked="" type="checkbox"/> Select	<input checked="" type="checkbox"/> Select	<input checked="" type="checkbox"/> Select
<input type="button" value="Set"/>	<input type="button" value="Set"/>	<input type="button" value="Set"/>	<input type="button" value="Set"/>	<input type="button" value="Set"/>
<input type="button" value="Delete"/>	<input type="button" value="Delete"/>	<input type="button" value="Delete"/>	<input type="button" value="Delete"/>	<input type="button" value="Delete"/>
Restart ID				
Order	1	1	2	3
RPM	3200	3200	3200	3200
Ta	26	27	27.5	28
diode	17	40	34	35.5
igbt	23	57.5	43.5	40.5

Reset New Clear Show only changing Trials across top

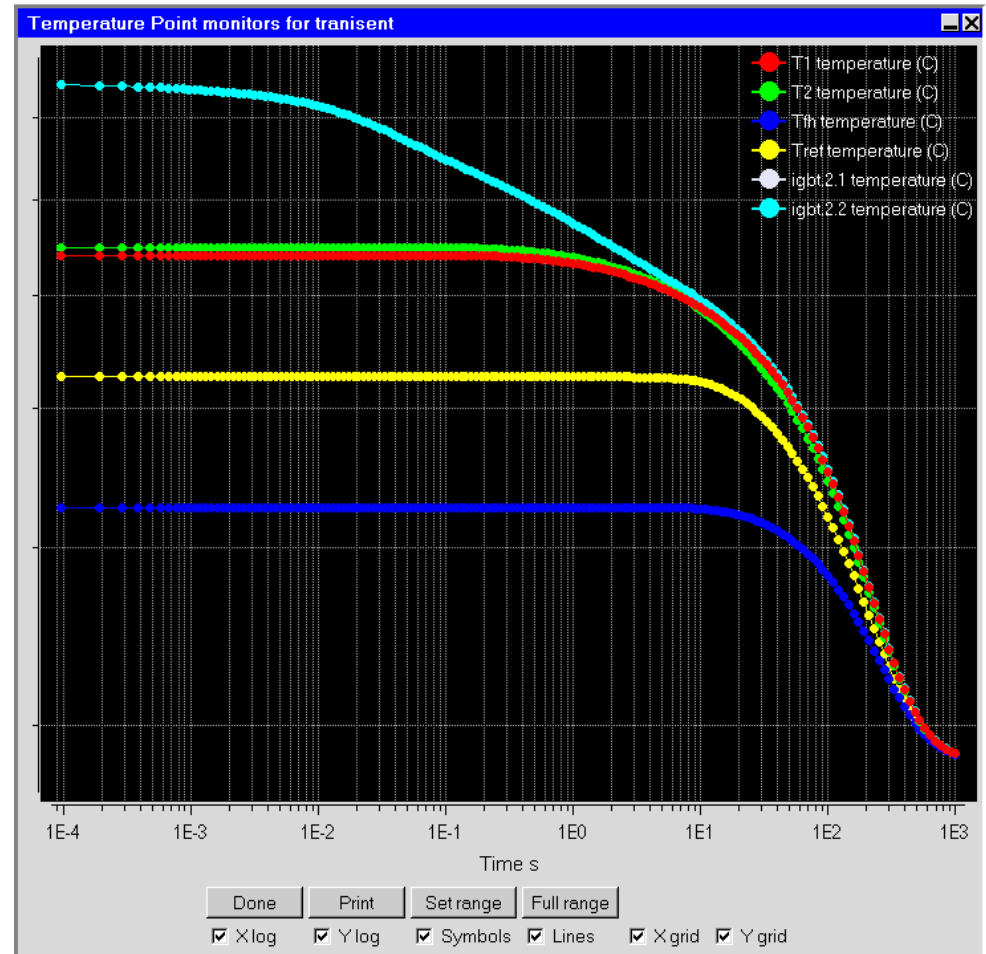
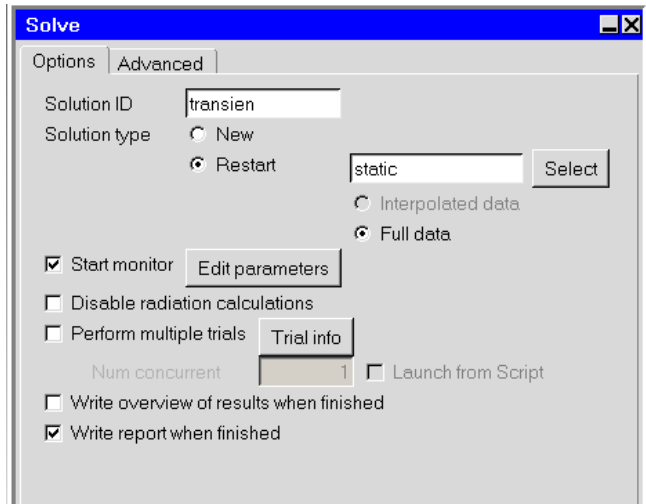
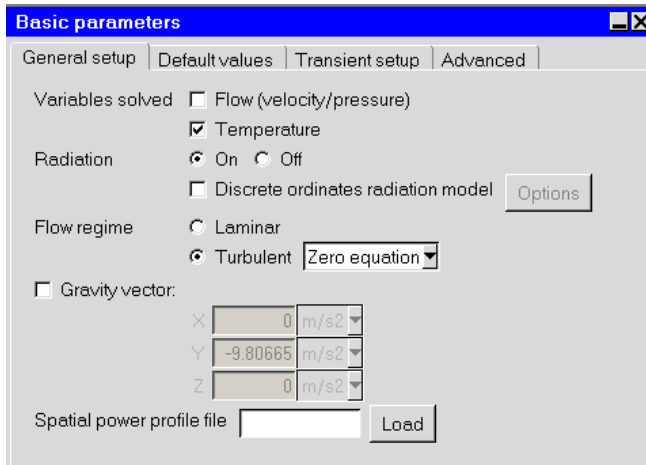
Run Done Cancel Help



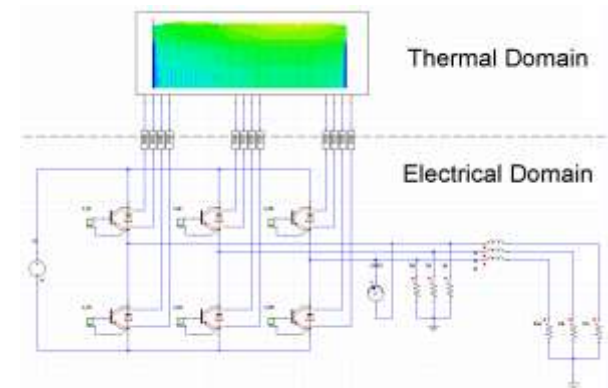
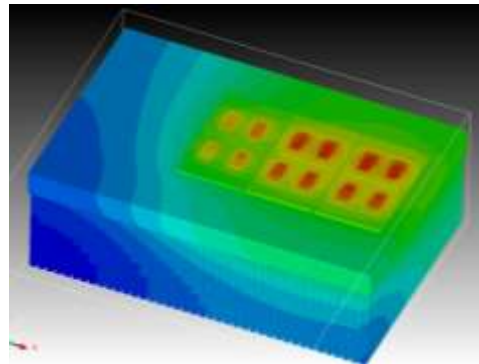
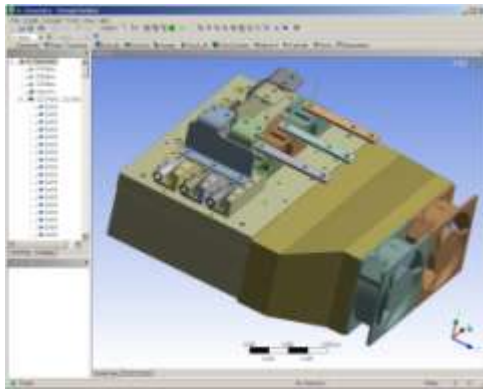
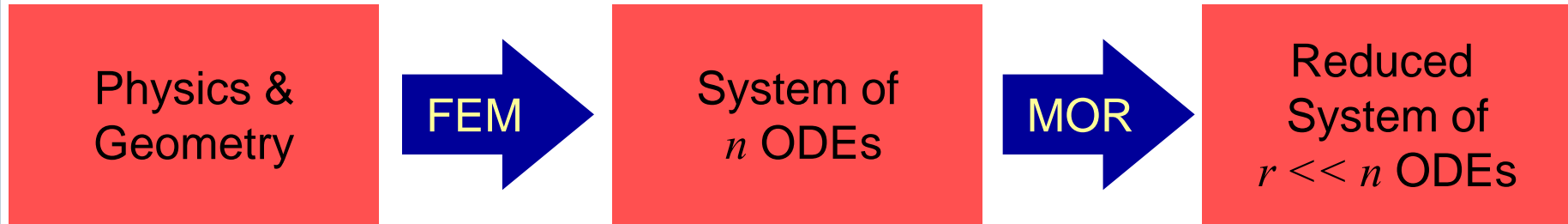
Parametric trials								
Trial	Functions							
	T1	T2	Tfh	Tref	Ta	RPM	diode	igbt
trial001	44.39	44.39	33	38.06	26	3200	17	23
trial002	71.84	71.82	44.06	56.4	27	3200	40	57.5
trial003	63.14	63.13	41.06	50.86	27.5	3200	34	43.5
trial004	62.94	62.94	41.29	50.9	28	3200	35.5	40.5

Transient Simulation in Icepak

- Flow is developed: We need to solve only energy equation.



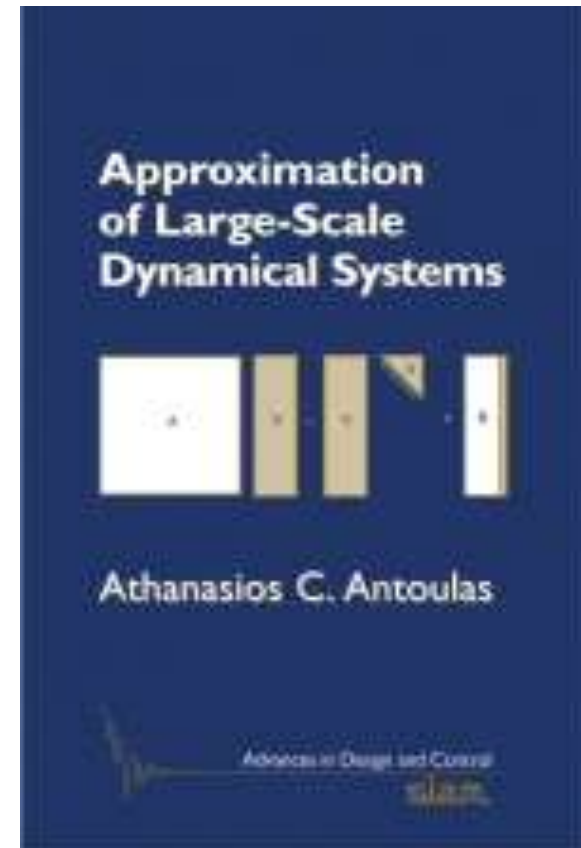
From Finite Elements to System Simulation



- Electrothermal Simulation with IGBTs:
 - From ANSYS Workbench to System Level

Model Order Reduction

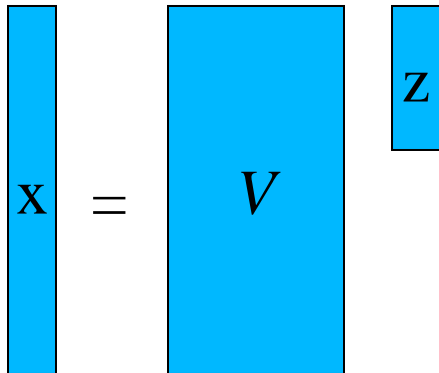
- Relatively new technology
- Solid mathematical background:
 - Approximation of large scale dynamic systems
- Dynamic simulation:
 - Harmonic or transient simulation
- Industry application level:
 - Linear dynamic systems



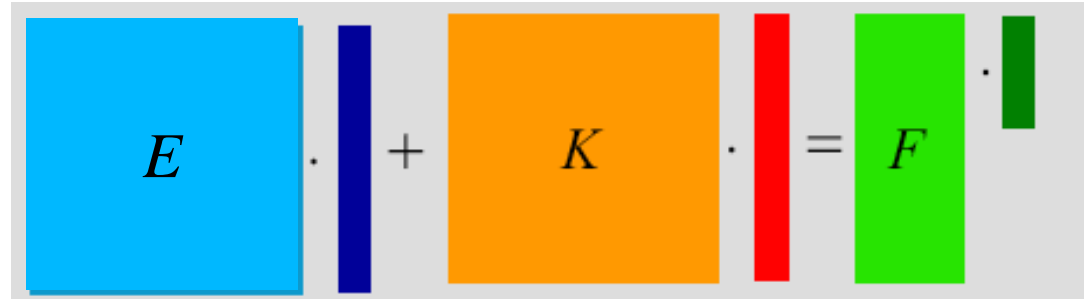
Model Reduction as Projection

- Projection onto low-dimensional subspace

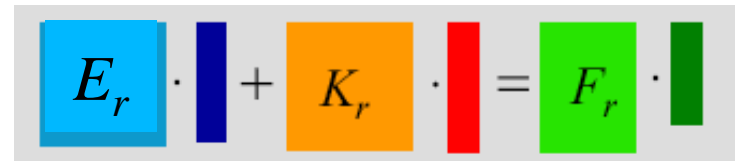
$$\mathbf{x} = V\mathbf{z} + \boldsymbol{\varepsilon}$$



$$E\dot{\mathbf{x}} + K\mathbf{x} = B\mathbf{u}$$



$$V^T E V \dot{\mathbf{z}} + V^T K V \mathbf{z} = V^T B \mathbf{u}$$

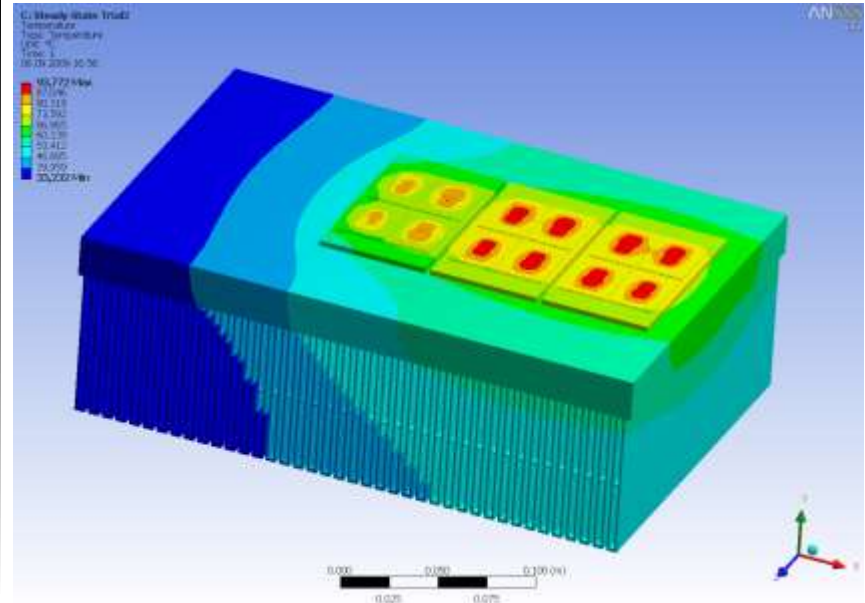
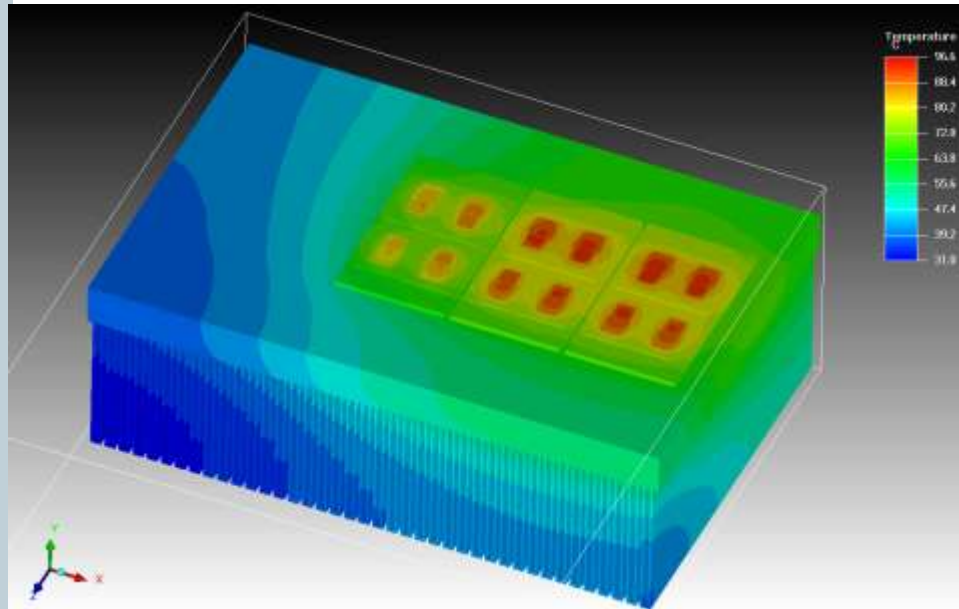


- How to find subspace?
- Mode superposition is not the best way to do it.

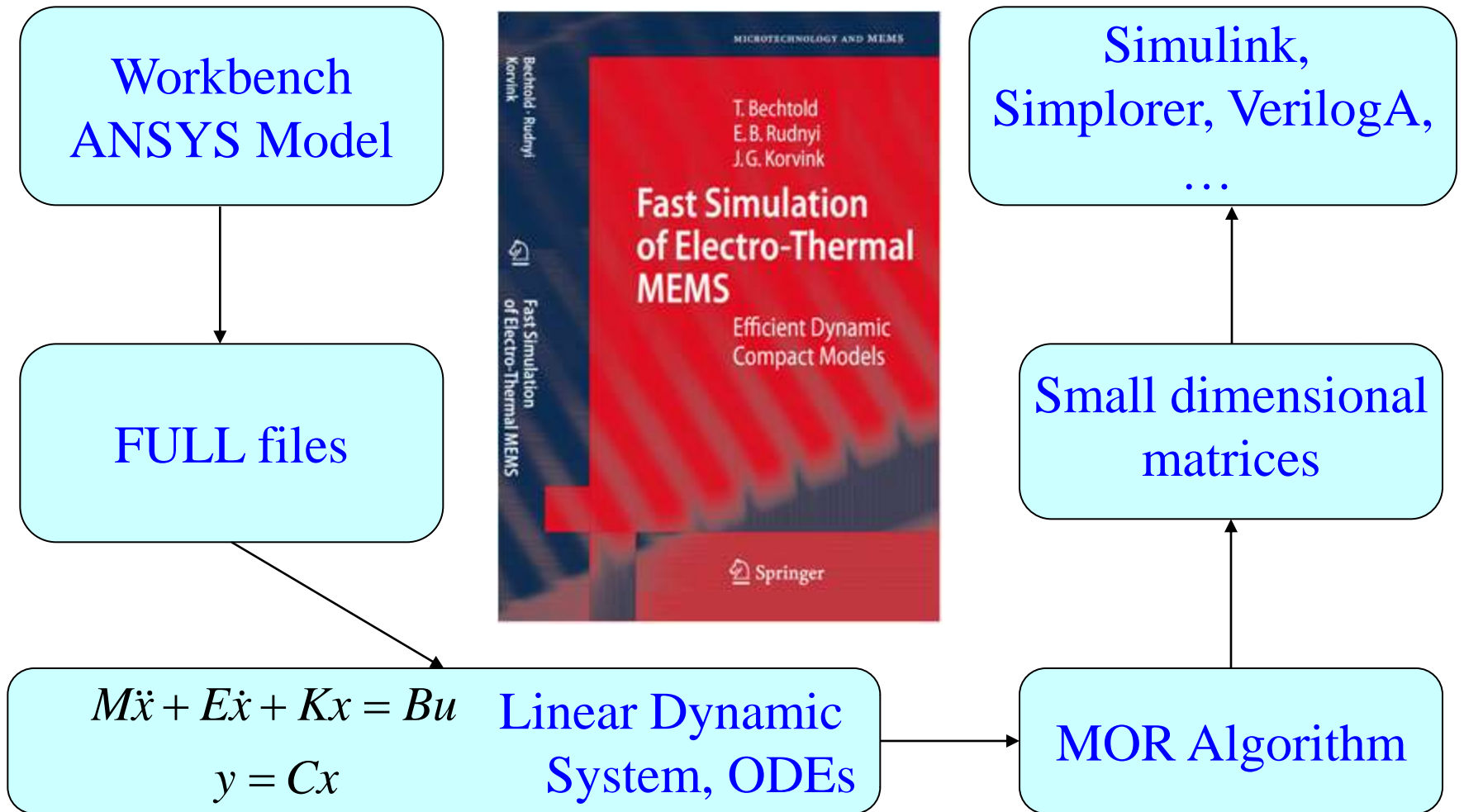
Transferring Model from Icepak to Workbench

Report summary data								
Section	Sides	Value	Min	Max	Mean	Stdev	Total	Area/volume
All	All	Heat tr. coeff (W/K-m2)	-3.31558	331.76	22.7281			2.58861 m2
All	All	Heat tr. coeff (W/K-m2)	-3.31559	331.762	22.7275			2.58861 m2
All	All	Heat tr. coeff (W/K-m2)	-3.31559	331.762	22.7285			2.58861 m2
All	All	Heat tr. coeff (W/K-m2)	-3.31558	331.762	22.7295			2.58861 m2

$$Q = hA(T - T_{bulk})$$



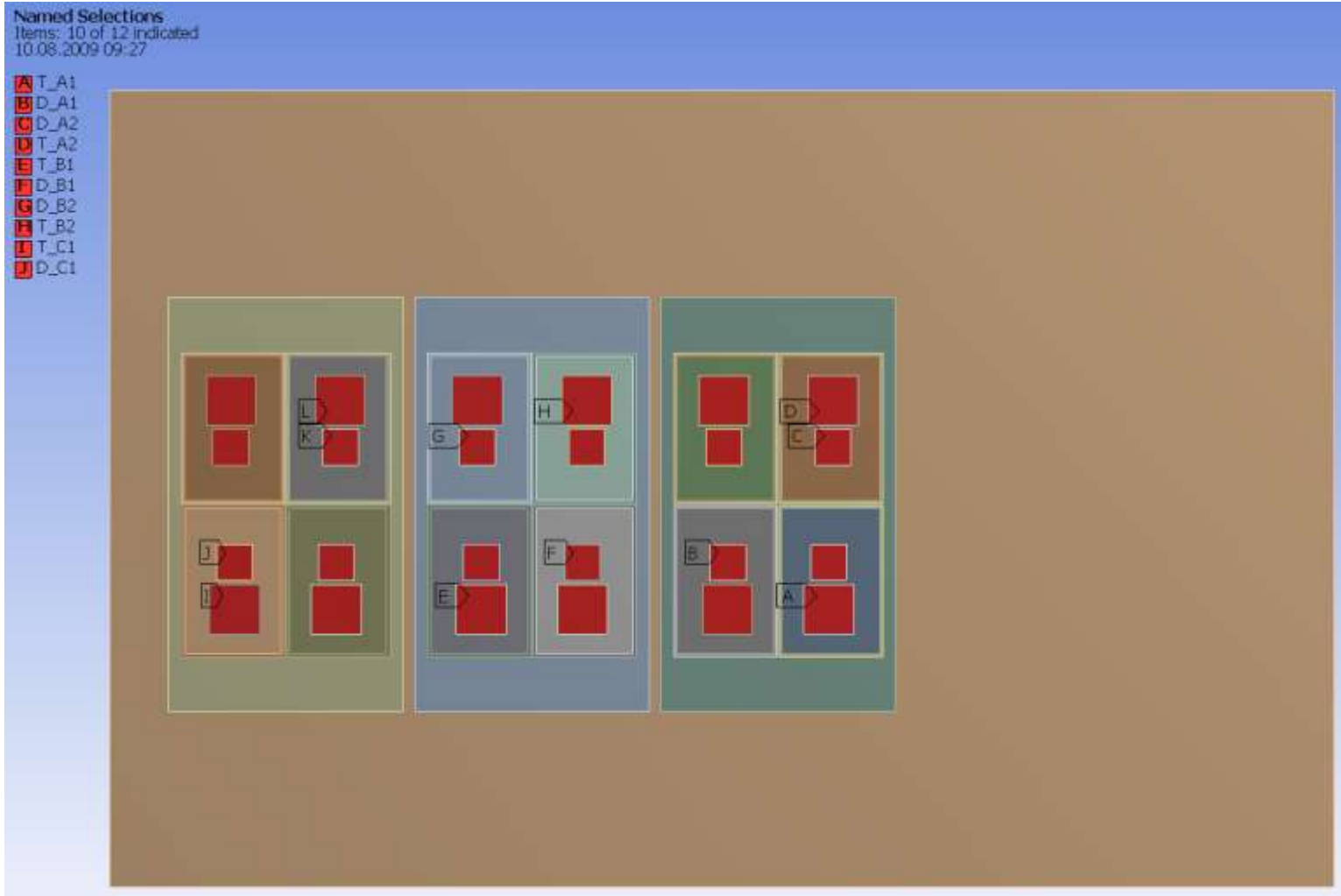
MOR for ANSYS: <http://ModelReduction.com>



Current version 2.5

Model Reduction: Inputs and Outputs

- 12 inputs and outputs have been defined

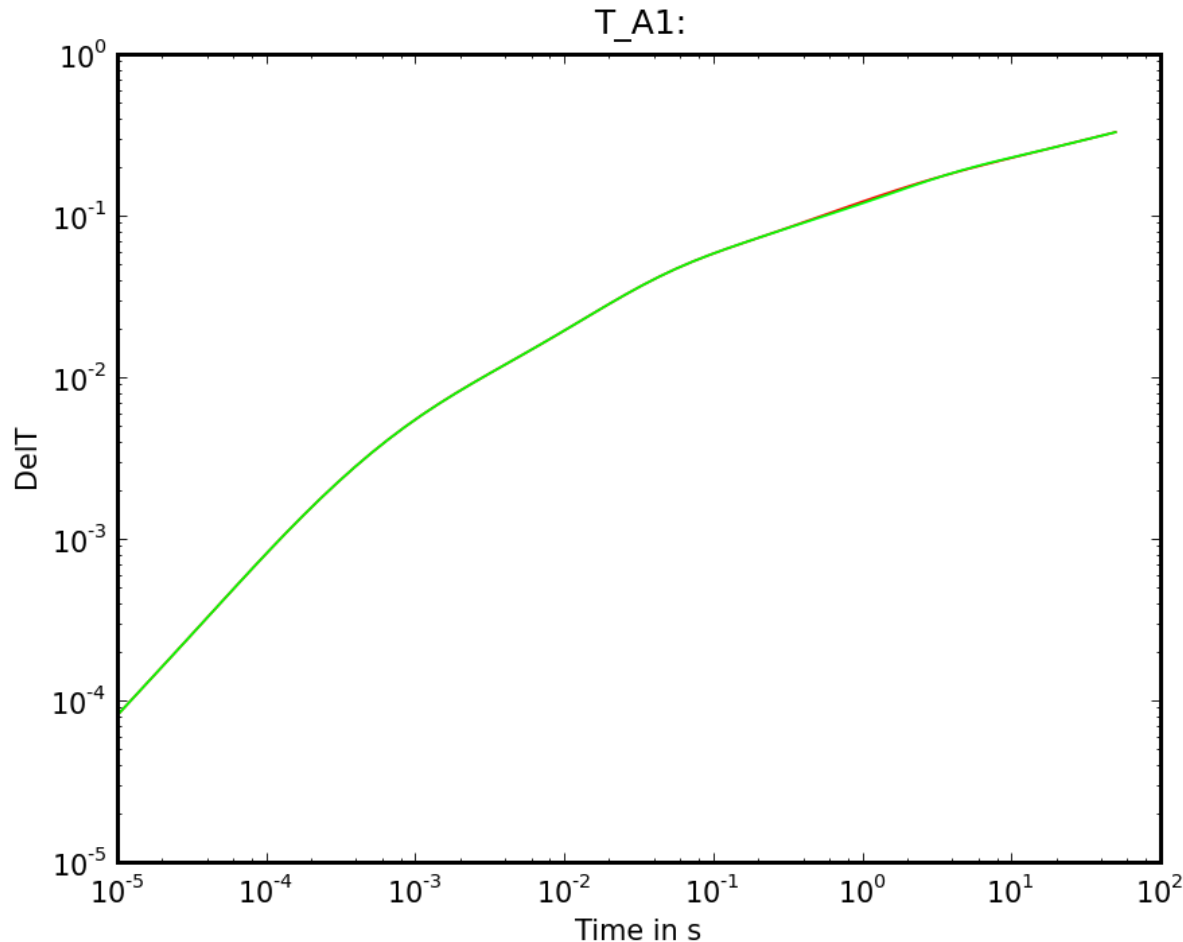


Model reduction

- Dimension of the model in ANSYS is about 900 K DoFs.
- Dimension of the reduced model is 15 DoFs per input = $15 \cdot 12 = 180$.
- The reduced model covers all heat sources and thermal cross talk at once.
- Transient simulation when 1 W has been applied only on device.
Step response.
- On the next slides there is comparison between the simulation of the full model in ANSYS and the reduced model for T_A1. This curve corresponds to thermal impedance.

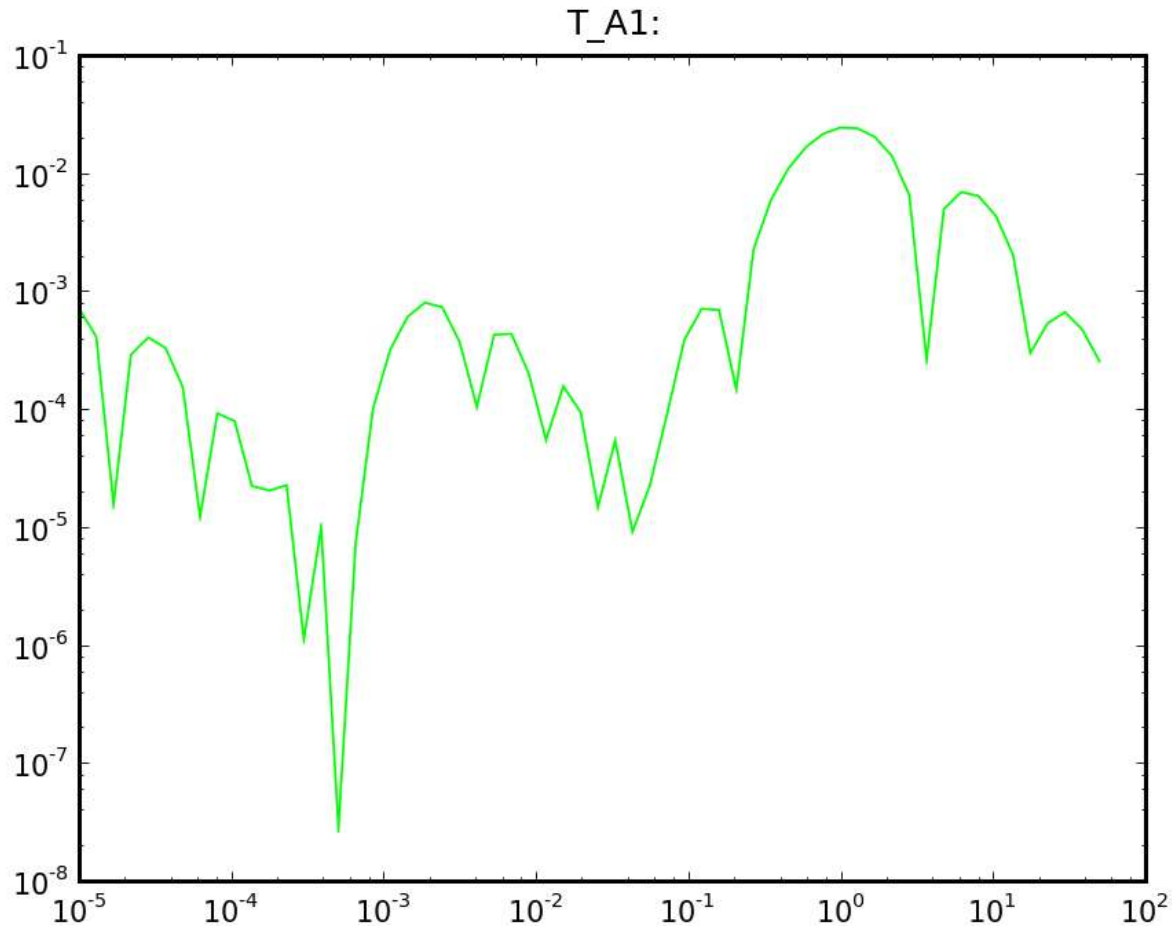
Comparison

- Red line – ANSYS, green line – reduced model. Difference is close to the line thickness. For such accuracy, one needs 15 DoFs per input.



Comparison

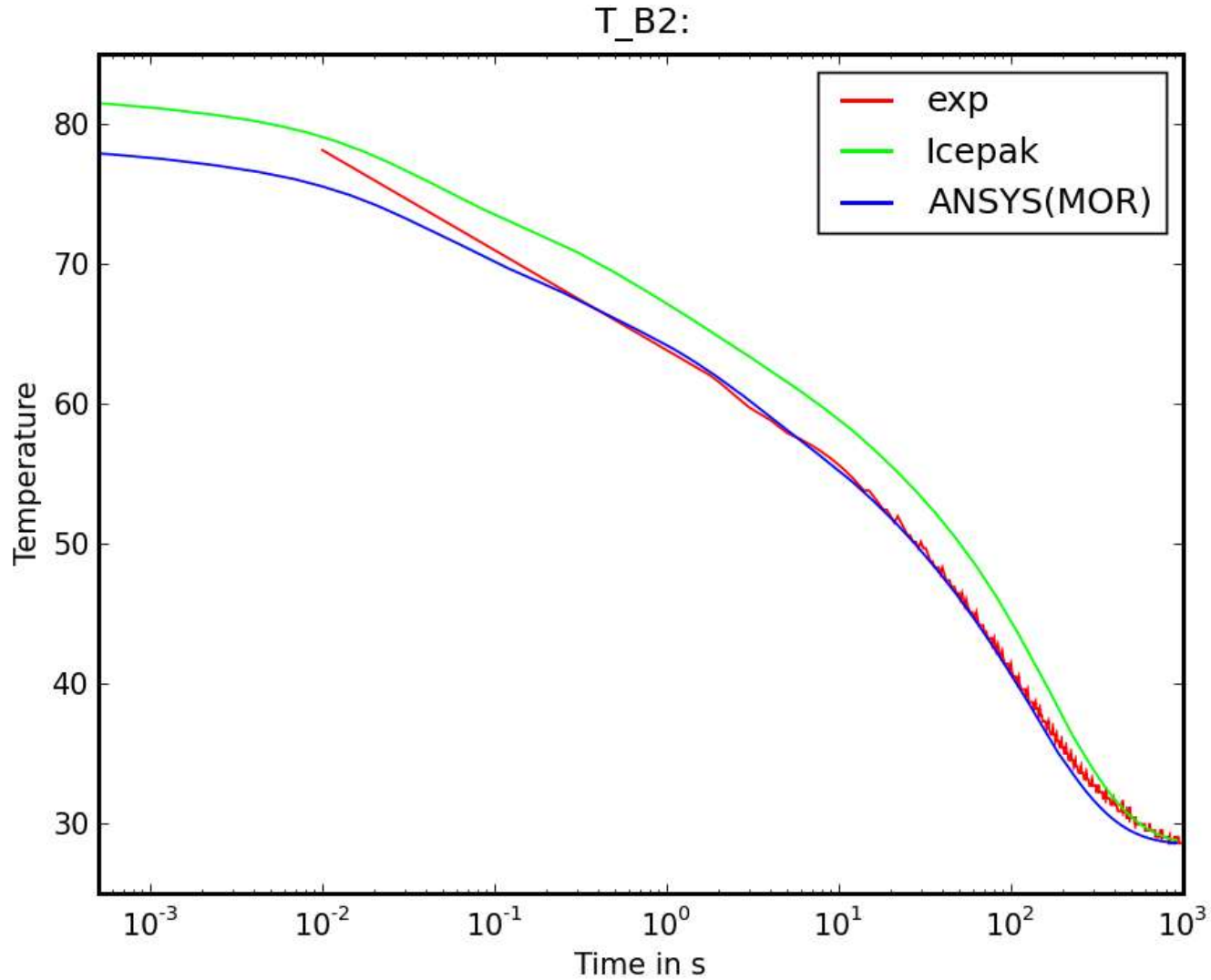
- Relative error between results in ANSYS and reduced model.



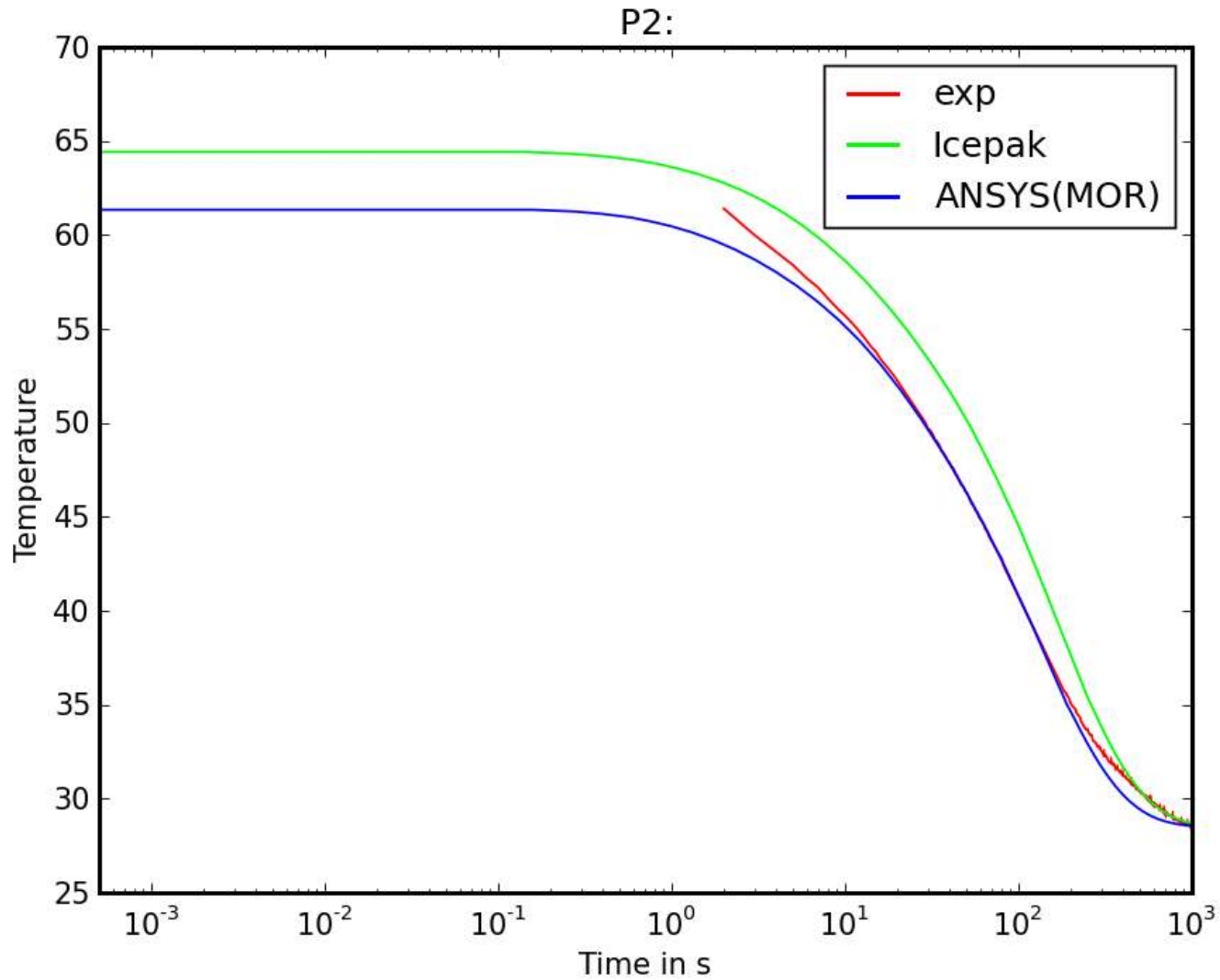
Comparison with Measurements

- Cooling curves from the stationary state with:
 - 75 W on IGBTs
 - 0 W on diodes
 - $T_{\text{ambient}} = 28.5$
- Using point T2 (P2) and the average on the upper face of IGBT T_B2 for comparison with the measurements

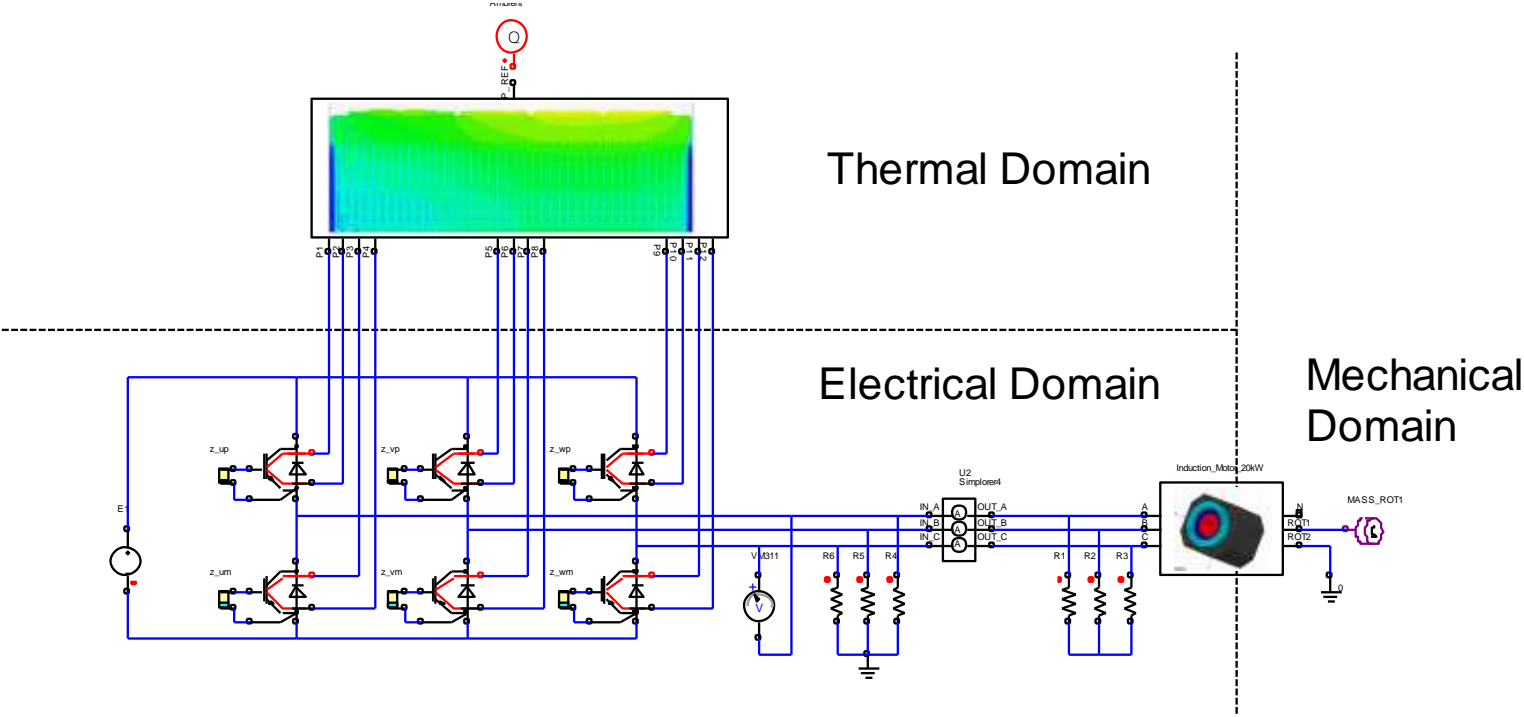
Temperatures on IGBTs



Temperatures under IGBTs



Simulation in Simplorer



Conclusion

- Icepak to quickly simulation IGBT converter
- Compact dynamic thermal model are necessary
- Transfer to ANSYS Workbench with convection boundary conditions
- Compact thermal model are obtained through model reduction